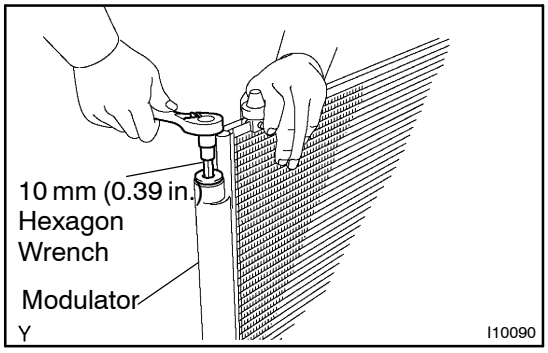
AC2IW–01

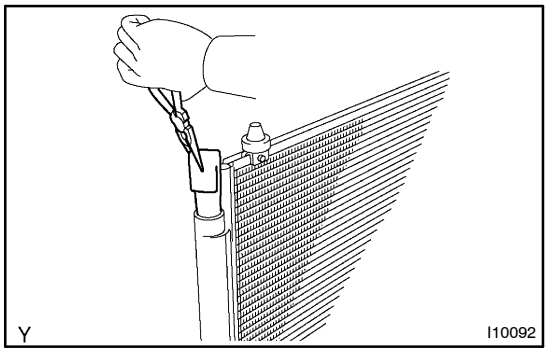
REPLACEMENT

REPLACE DRYER FROM MODULATOR

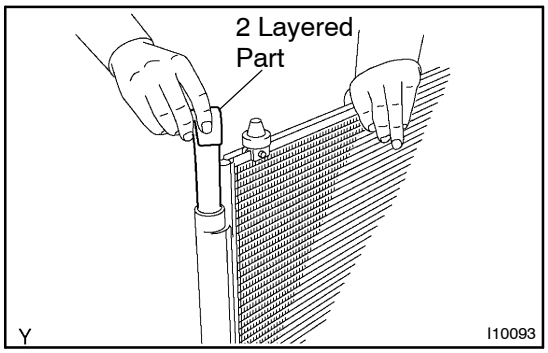


(a) Using a hexagon wrench (10 mm, 0.39 in.), remove the cap from the modulator.

(b) Remove the filter from the modulator.



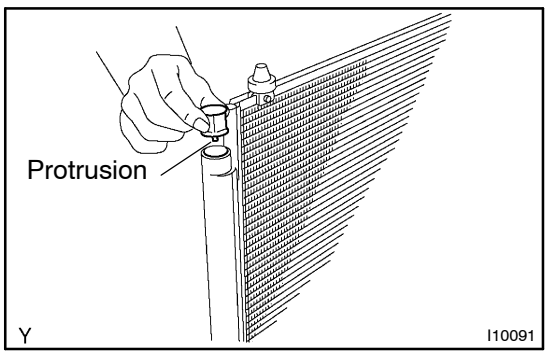
(c) Using pliers, remove the dryer.



(d) Insert a new dryer into the modulator.

NOTICE:

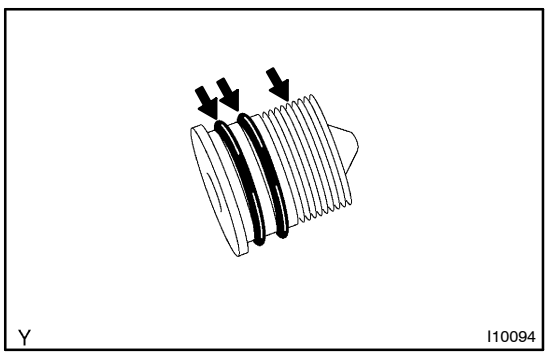
- **Do not remove the dryer from a vinyl bag until inserting it into the modulator.**
- **Install the dryer with its 2 layered part faced upward to the modulator.**



(e) Insert the filter into the modulator.

NOTICE:

Install the filter with its protrusion faced downward to the modulator.



(f) Install the cap to the modulator.

(1) Apply compressor oil to the o–rings and screw part of the cap.

Compressor oil: ND–OIL 8 or equivalent

(2) Using a hexagon wrench (10 mm, 0.39 in.), install the caps.

Torque: 12.3 N·m (125 kgf·cm, 9 ft·lbf)