AX0LV–01

REASSEMBLY

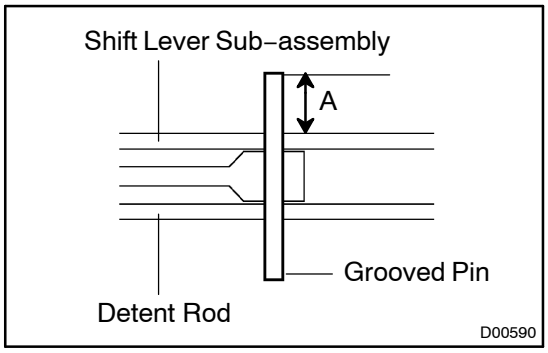
1. INSTALL COLLARS

2. INSTALL DETENT ROD

(a) Install the shift lever knob sleeve to the detent rod.

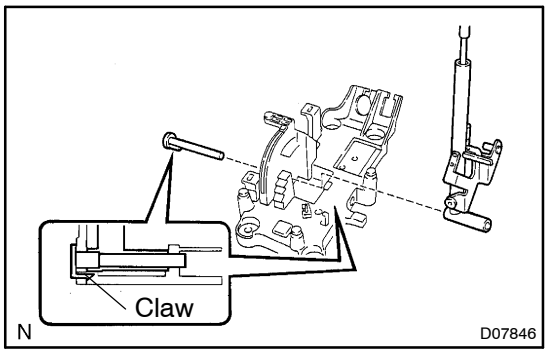
(b) Apply MP grease on the detent rod and spring.

(c) Install the spring and detent rod.



(d) Using a punch and hammer, install the grooved pin to the detent rod pin hole.
A: 8.0 ± 0.2 mm (0.315 ± 0.008 in.)

(e) Check the detent rod operation.

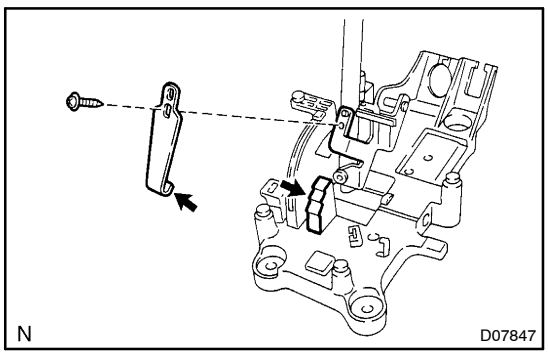


3. INSTALL SHIFT LEVER SUB–ASSEMBLY

(a) Apply MP grease on the spring.

(b) Install the shift lever sub–assembly and shaft control to shift lever plate.

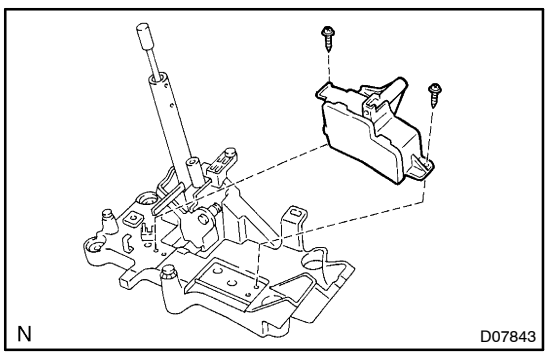
HINT:
Check that the claw of the shaft control is fit onto the shift lever plate.



4. INSTALL MANUAL DETENT SPRING AND SCREW

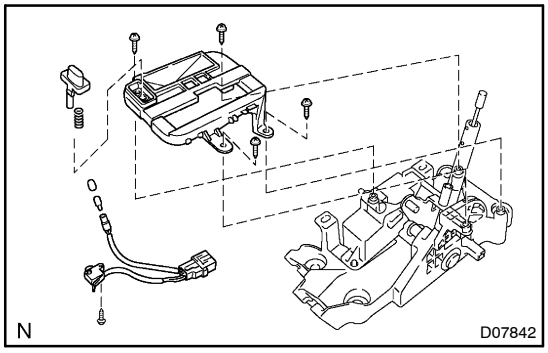
(a) Apply MP grease to the parts indicated by the arrows manual detent spring and shift lever plate in the illustration.

(b) Install the manual detent spring with the screw.



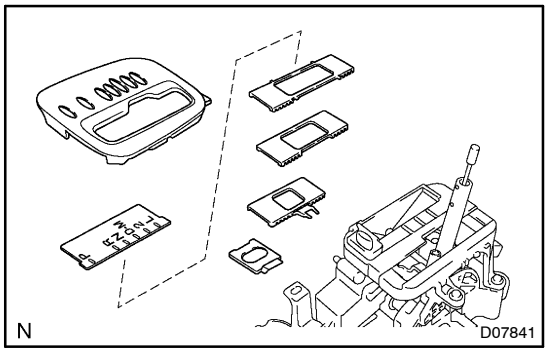
5. INSTALL SHIFT LOCK UNIT

Install the shift lock unit with the 2 screws.



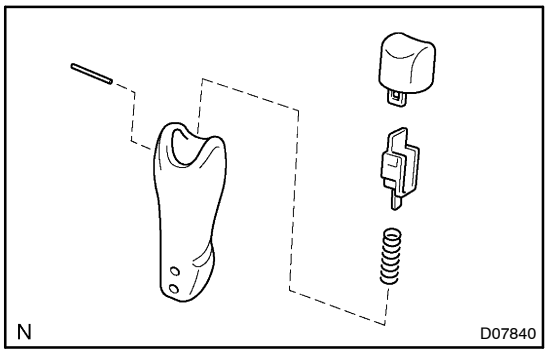
6. INSTALL LOWER POSITION INDICATOR HOUSING

(a) Apply MP grease on the spring.
(b) Install the spring and shift lock release button.
(c) Install the indicator lamp wire sub–assembly with the screw.
(d) Install the bulb and bulb cap to the indicator lamp wire sub–assembly.
(e) Install the lower position indicator housing with the 4 screws.
(f) Install the indicator lamp wire sub–assembly.



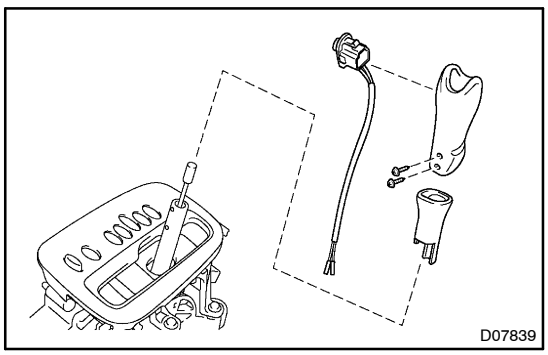
7. INSTALL UPPER POSITION INDICATOR HOUSING

(a) Install the 4 slide covers to the lower position indicator housing, as shown in the illustration.
(b) Install the control position indicator plate.
(c) Install the upper position indicator housing.



8. INSTALL SHIFT LEVER KNOB SUB–ASSEMBLY

(a) Apply MP grease on the compression spring.
(b) Install the compression spring, shift lever knob button guide, shift lever knob button and shift lever stop pin.



(c) Install the No. 2 slide cover.
(d) Install the O/D main switch.
(e) Install the shift lever knob sub–assembly with the 2 screws.

HINT:

Coat the threads of screws with sealant.

Sealant:
Part No. 08833–00080, THREE BOND 1344, LOCTITE 242 or equivalent

NOTICE:

Make sure not to catch O/D main switch wire harness.

9. INSTALL O/D MAIN SWITCH TERMINAL

(a) Connect the 2 O/D main switch terminals to the connector.
(b) Connect the connector to the shift lever plate.