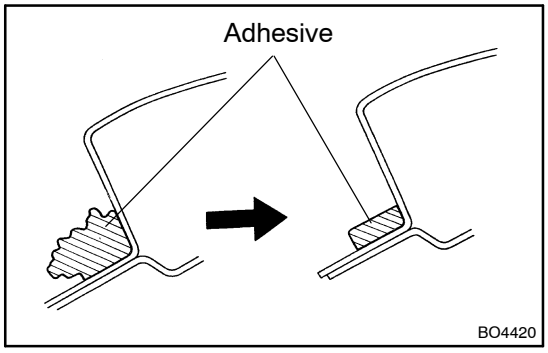
BO2SY–01

INSTALLATION



1. CLEAN AND SHAPE CONTACT SURFACE OF BODY PANEL

(a) Using a knife, cut away any rough areas on the body.

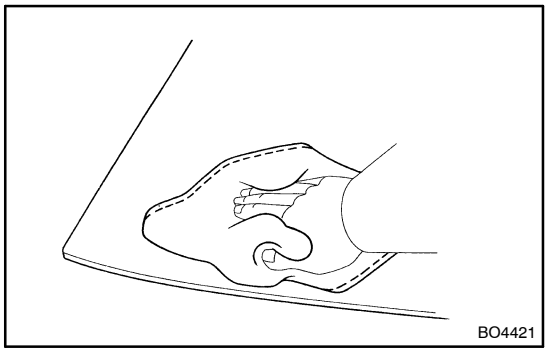
HINT:

Leave the adhesive on the body as much as possible.

(b) Clean the cut surface of the adhesive with a shop rag saturated in cleaner.

HINT:

Even if all the adhesive has been removed, clean the body.

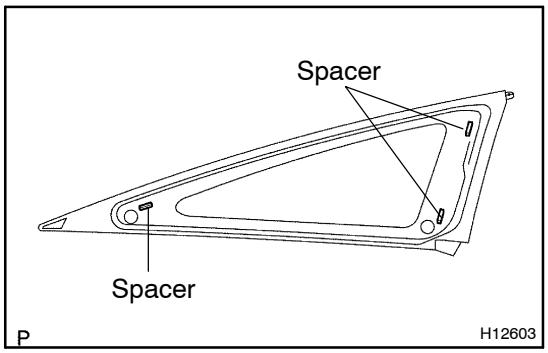


2. CLEAN CONTACT SURFACE OF NEW GLASS

Using a cleaner, clean the contact surface which is black–colored area around the entire glass rim.

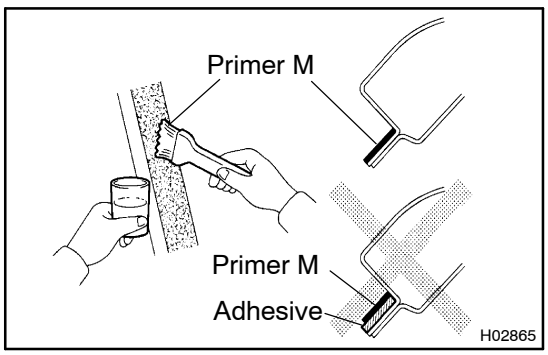
NOTICE:

Do not touch the glass face after cleaning it.



3. INSTALL NEW SPACERS

Install the new spacers to the quarter window glass as shown in the illustration.



4. COAT CONTACT SURFACE OF BODY WITH PRIMER "M"

Using a brush, coat Primer M to the exposed part of body on the vehicle side.

NOTICE:

- **Allow 3 minutes or more to dry the primer coated surface.**
- **Do not coat Primer M to the adhesive.**
- **Do not keep any of the opened Primer M for later use.**

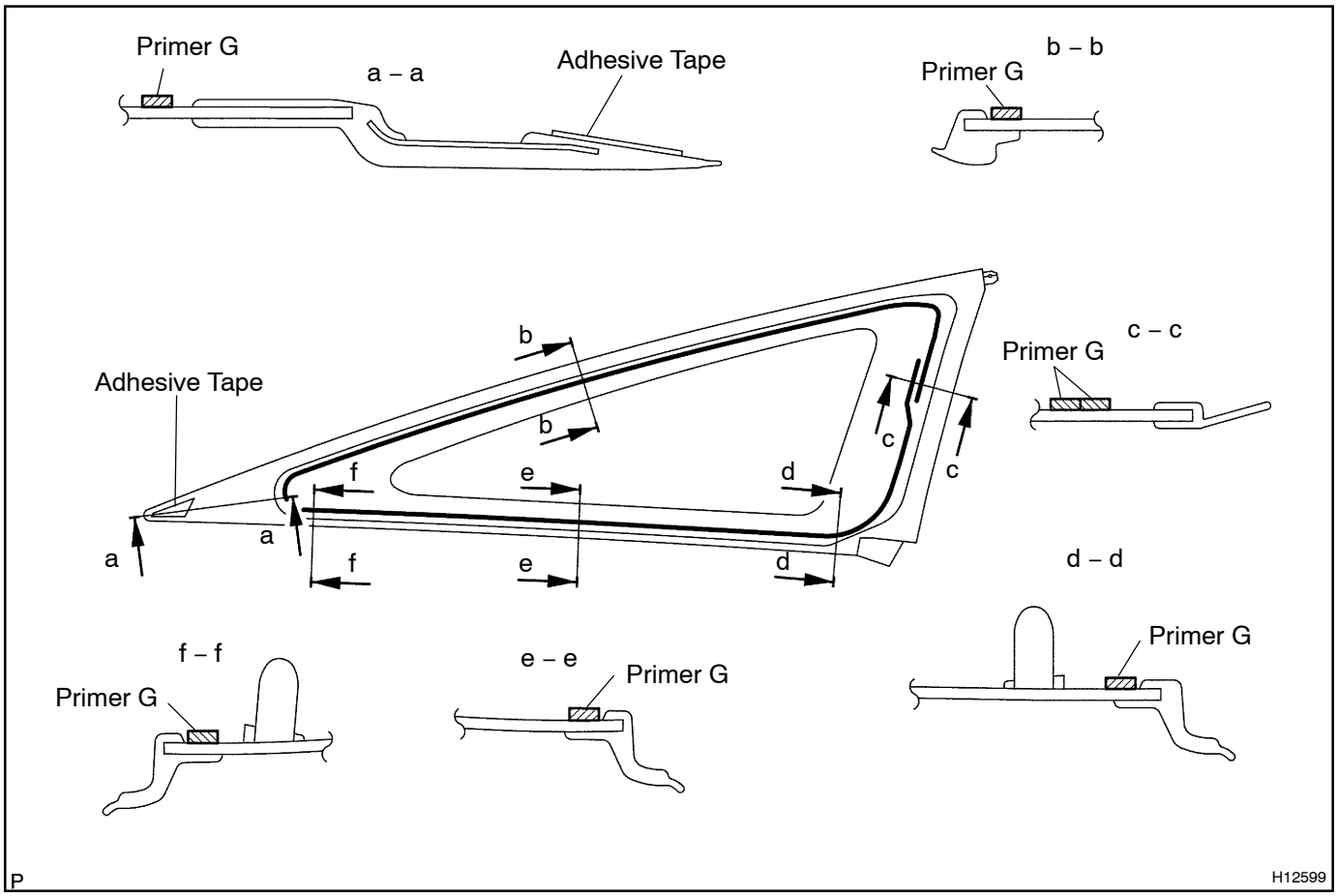
5. COAT CONTACT SURFACE OF NEW GLASS WITH PRIMER "G"

(a) Using a brush or sponge, coat the edge of the glass and the contact surface with Primer G as shown in the illustration.

(b) When the primer is coated wrongly to the area other than the specified, wipe it off with a clean shop rag before the primer dries.

NOTICE:

- **Allow 3 minutes or more to dry the primer coated surface.**
- **Do not keep any of the opened Primer G for later use.**



6. APPLY ADHESIVE

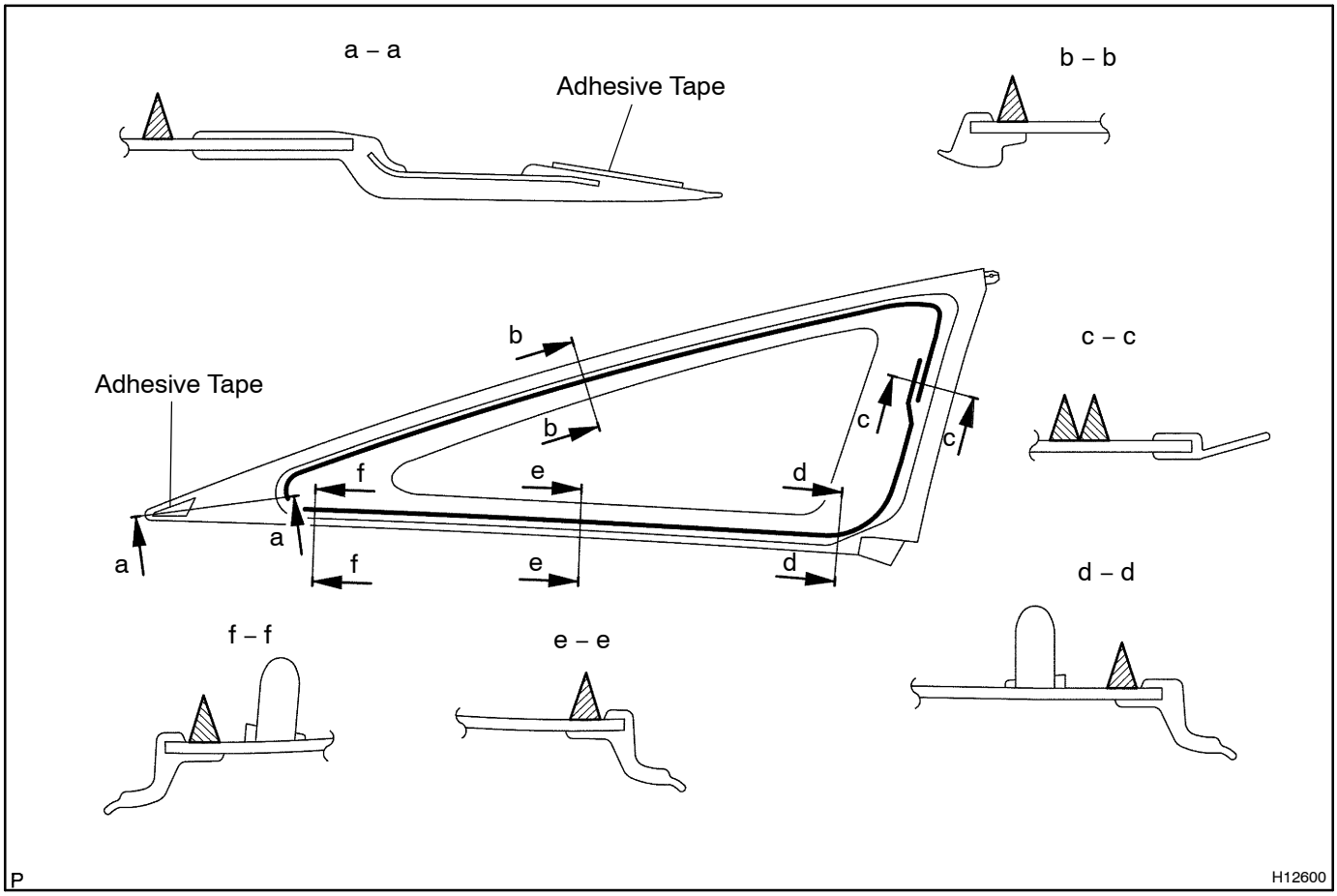
(a) Cut off the tip of the cartridge nozzle.
Part No. 08850–00801 or equivalent.

HINT:
After cutting off the tip, use all adhesive within the time described in the table below.

Temperature	Tackfree time
35˚C (95˚F)	15 minutes
20˚C (68˚F)	100 minutes
5˚C (41˚F)	8 hours

(b) Load the cartridge into the sealer gun.

(c) Coat the new glass with adhesive as shown in the illustration.
Adhesive height: 12.0 mm (0.472 in.)
Adhesive width: 8.0 mm (0.315 in.)



7. INSTALL NEW GLASS

(a) Install new glass to the body.

(b) Hold the glass in place securely with a protective tape or equivalent until the adhesive hardens.

NOTICE:

Take care not to drive the vehicle during the time described in the table below.

Temperature	Minimum time prior to driving the vehicle
35°C (95°F)	1.5 hours
20°C (68°F)	5 hours
5°C (41°F)	24 hours

8. INSPECT FOR LEAK AND REPAIR

(a) Conduct a leak test after the hardening time has elapsed.

(b) Seal any leak with sealant.

Part No. 08833–00030 or equivalent.

9. INSTALL ROOF DRIP SIDE MOULDING

(See page BO–40)

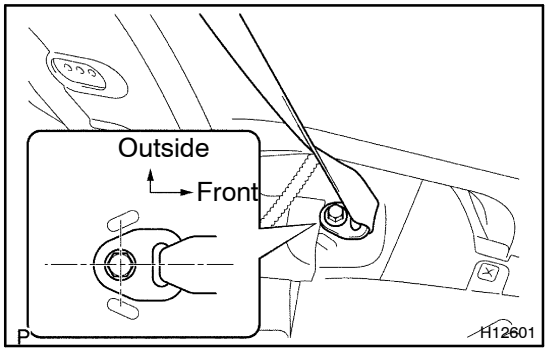
10. INSTALL ROOF SIDE RAIL WEATHERSTRIP (See page BO–40)

11. INSTALL ROOF SIDE INNER GARNISH

12. INSTALL FRONT SEAT OUTER BELT SHOULDER ANCHOR

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

13. INSTALL QUARTER TRIM PANEL



14. INSTALL REAR SEAT OUTER BELT FLOOR ANCHOR

Install the rear seat outer belt floor anchor with the bolts as shown in the illustration.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

15. INSTALL REAR SEATBACK LOCK STRIKER

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

16. INSTALL REAR SEATBACK HINGE

Torque: 7.8 N·m (80 kgf·cm, 69 in.·lbf)

17. INSTALL DECK TRIM SIDE PANEL

18. INSTALL REAR DECK TRIM COVER

19. INSTALL PACKAGE TRAY TRIM

20. w/ Deck floor box:

INSTALL LH AND RH DECK FLOOR BOX

21. INSTALL LUGGAGE COMPARTMENT MAT

22. INSTALL REAR SEAT (See page BO–106)

23. INSTALL DOOR SCUFF PLATE