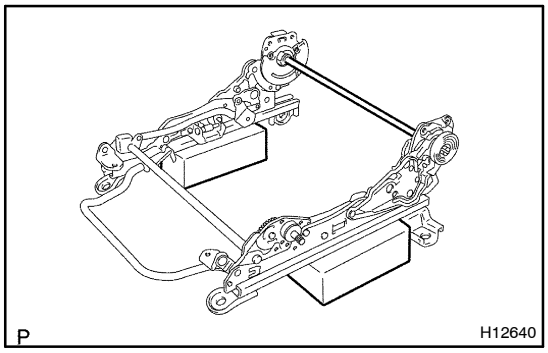
BO2TL–01

REASSEMBLY

1. ASSEMBLE OUTER TRACK AND INNER TRACK

Assemble the outer track and inner track with a new E–ring.

2. INSTALL SEAT TRACK HANDLE



3. INSTALL RECLINING CONNECTING PIPE

(a) Adjust the reclining lock positions of the seat adjusters.

(b) Slide the seat adjusters to the most front position.

(c) Place the adjusters on a spacer to adjust the seat rail in parallel and install the connecting pipe.

HINT:

When installing the connecting pipe while raising up the adjusters, the lock position adjusted in 3–(a) may become detached. When this happens, a lock error will occur.

4. INSTALL SEAT CUSHION ASSEMBLY

(a) Install the seat cushion cover to the seat cushion pad with new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as much as possible.

(b) Install the seat cushion frame to the seat cushion cover with pad.

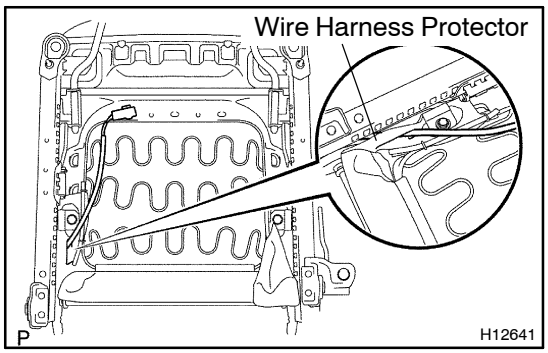
(c) Engage the seat cushion hooks and install new hog rings.

HINT:

When installing the hog rings, take care to prevent wrinkles as much as possible.

(d) Install the seat cushion assembly with the 4 bolts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)



5. INSTALL FRONT SEAT INNER BELT

(a) Pass the wire harness of front seat inner belt through the wire harness protector of seat cushion assembly and install the front seat inner belt.

Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

(b) Install the front seat inner belt wire harness to the seat cushion frame.

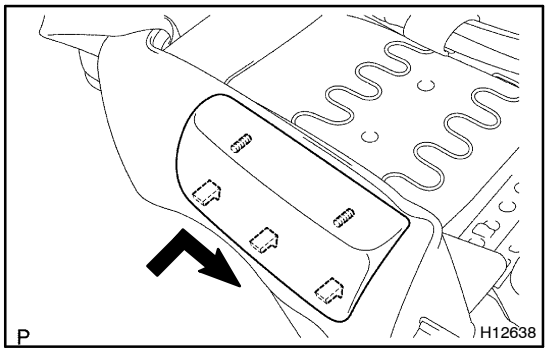
6. INSTALL SEATBACK COVER

(a) Install the seatback cover to the seat cushion pad with new hog rings.

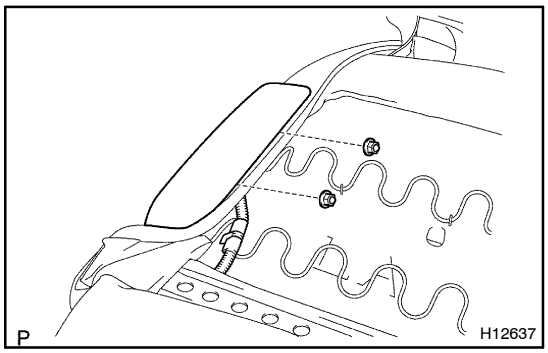
HINT:
When installing the hog rings, take care to prevent wrinkles as much as possible.

(b) Install the seatback frame to the seatback cover with pad.

(c) w/ Side airbag assembly:
Install the 7 clips.



(d) w/ Side airbag assembly:
Install the side airbag assembly as shown in the illustration.



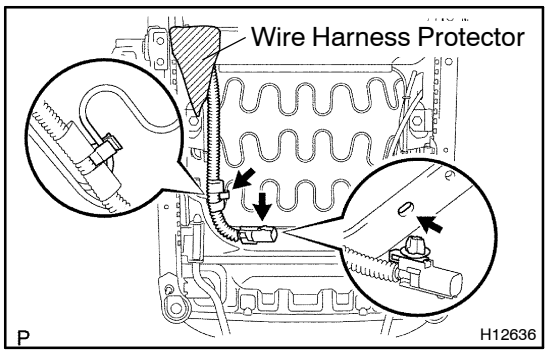
(e) w/ Side airbag assembly:
Install the 2 nuts, then engage the clamp of side airbag wire harness.
Torque:5.5 N·m (56 kgf·cm, 49 in.·lbf)

7. INSTALL SEATBACK ASSEMBLY

(a) Install the seatback assembly with the 4 bolts.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)

(b) w/ Side airbag assembly:
Insert the side airbag wire harness into the slit of seatback cover.

(c) w/ Side airbag assembly:
Engage the side airbag wire harness to the seat cushion frame.



(d) w/ Side airbag assembly:
Replace the wire harness protector as shown in the illustration.

(e) Zip the seatback cover closed.

(f) Install new hog rings.

HINT:
When installing the hog rings, take care to prevent wrinkles as much as possible.

8. **INSTALL FRONT SEAT INNER SHIELD**
9. **INSTALL FRONT SEAT CUSHION SHIELD**
10. **INSTALL RECLINING ADJUSTER RELEASE HANDLE**
11. **w/ Vertical adjuster:**
    INSTALL VERTICAL ADJUSTER KNOB