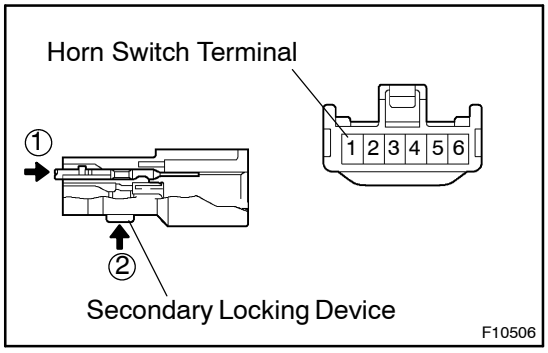
SR0YN–02

INSTALLATION

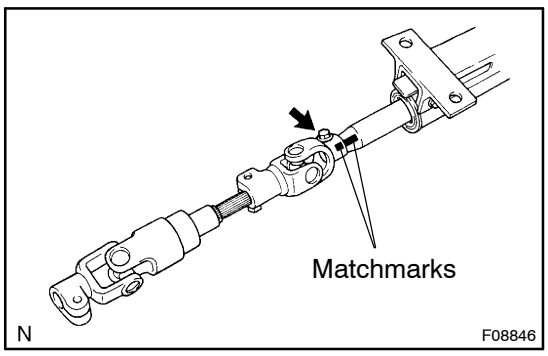


1. w/ Speed control main switch:
INSTALL SPEED CONTROL MAIN SWITCH ASSEMBLY TO STEERING WHEEL

(a) Install the speed control main switch assembly.
(b) Push the terminal 1 (horn switch terminal) into the connector.
(c) Engage the secondary locking device of the connector.
(d) Install the 2 screws.

2. w/ Transmission shift switch and speed control main switch:
INSTALL TRANSMISSION SHIFT SWITCH ASSEMBLY AND SPEED CONTROL MAIN SWITCH ASSEMBLY TO STEERING WHEEL

(a) Install the transmission shift switch assembly and speed control main switch assembly.
(b) Push the terminal 1 (horn switch terminal) into the connector.
(c) Engage the secondary locking device of the connector.
(d) Install the 2 screws to the transmission shift switch assembly.
(e) Install the 2 screws to the speed control main switch assembly.

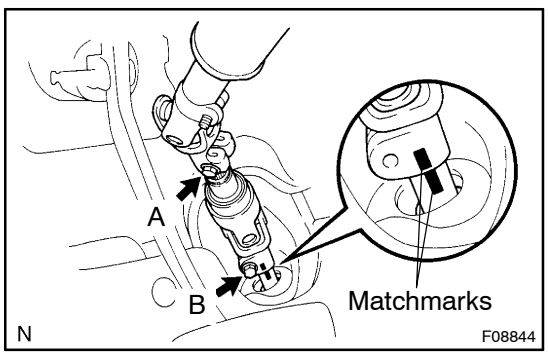


3. INSTALL NO. 2 INTERMEDIATE SHAFT ASSEMBLY

(a) Align the matchmarks on the No. 2 intermediate shaft assembly and main shaft assembly.
(b) Install the No. 2 intermediate shaft assembly with the bolt.
Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

4. INSTALL STEERING COLUMN ASSEMBLY

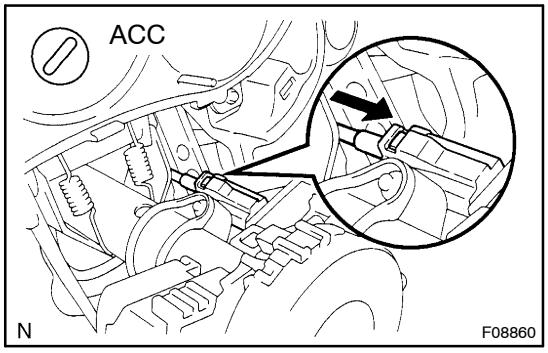
(a) Install the steering column assembly with the 2 bolts and nuts.
Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)
(b) Connect the connectors.



5. CONNECT NO. 2 INTERMEDIATE SHAFT ASSEMBLY

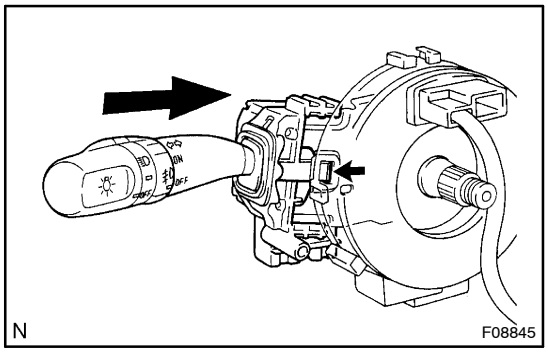
(a) Align the matchmarks on the No. 2 intermediate shaft assembly and intermediate extension.
(b) Install the bolt B.
Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)
(c) Torque the bolt A.
Torque: 35 N·m (360 kgf·cm, 26 ft·lbf)

6. INSTALL COLUMN HOLE COVER SILENCER SHEET



7. A/T:
INSTALL KEY INTERLOCK CABLE

With the key in ACC, push into the key interlock cable and install it.



8. INSTALL LIGHT CONTROL SWITCH AND HEADLIGHT DIMMER SWITCH, WIPER AND WASHER SWITCH AND SPIRAL CABLE

(a) Install the spiral cable.
(b) Push into the light control switch and headlight dimmer switch until the claw is latched.
(c) Employ the same manner described above to the wiper and washer switch.
(d) Connect the airbag connector to the spiral cable.
(e) Connect the 3 connectors to the spiral cable, light control switch and headlight dimmer switch and wiper and washer switch.

9. INSTALL COLUMN UPPER AND LOWER COVERS

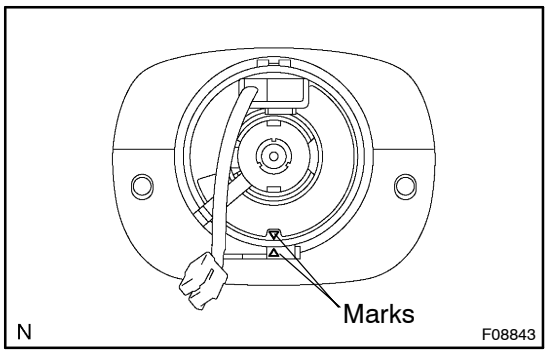
Install the column upper and lower covers with the 3 screws.

10. INSTALL INSTRUMENT CLUSTER FINISH PANEL

Install the instrument cluster finish panel with the 2 screws.

11. INSTALL LOWER NO. 1 INSTRUMENT FINISH PANEL

(a) Connect the connector .
(b) Install the lower No. 1 instrument finish panel with the 2 bolts.
(c) Connect the hood lock release lever and install the 2 screws.



12. CENTER SPIRAL CABLE

(a) Check that the front wheels are facing straight ahead.
(b) Turn the cable counterclockwise by hand until it becomes harder to turn.
(c) Then rotate the cable clockwise about 2.5 turns to align the marks.

HINT:
The cable will rotate about 2.5 turns to either left or right of the center.

13. INSTALL STEERING WHEEL

(a) Align the matchmarks on the steering wheel and main shaft assembly.

(b) Install the steering wheel set nut.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

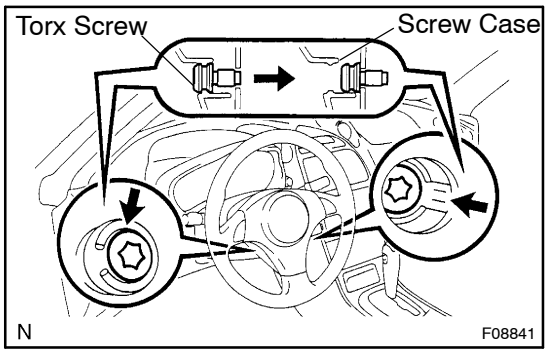
(c) Connect the connector.

14. INSTALL STEERING WHEEL PAD

NOTICE:

- **Never use airbag parts from another vehicle. When replacing parts, replace with new ones.**
- **Make sure the wheel pad is installed with the specified torque.**
- **If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one.**
- **When installing the wheel pad, take care that the wirings do not interfere with other parts and that they are not pinched between other parts.**

(a) Connect the airbag connector.



(b) Install the steering wheel pad after confirming that the circumference groove of the torx screws is caught on the screw case.

(c) Using a torx socket wrench, torque the 2 screws.
Torque: 8.8 N·m (90 kgf·cm, 78 in.·lbf)

15. CHECK STEERING WHEEL CENTER POINT