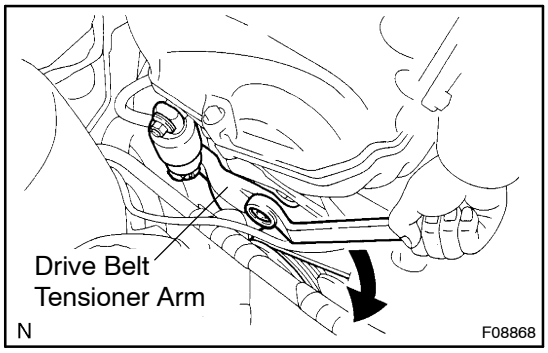
SR0YP–01

REMOVAL

1. REMOVE RH AND CENTER ENGINE UNDER COVERS



2. REMOVE DRIVE BELT

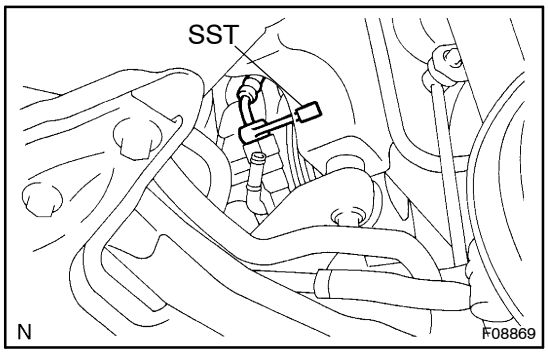
Loosen the drive belt tension by turning the drive belt tensioner arm clockwise, and remove the drive belt.

3. DISCONNECT SUCTION HOSE

Remove the clip and disconnect the suction hose.

NOTICE:

Take care not to spill fluid on the drive belt.



4. DISCONNECT PRESSURE FEED TUBE

(a) Using SST, disconnect the pressure feed tube.
SST 09631–22020

(b) Remove the bolt and disconnect the pressure feed tube clamp.

5. DISCONNECT OIL PRESSURE SWITCH CONNECTOR

6. REMOVE PS VANE PUMP ASSEMBLY

Remove the 2 pump assembly set bolts, nuts and PS vane pump assembly.