SR0YQ–01

INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

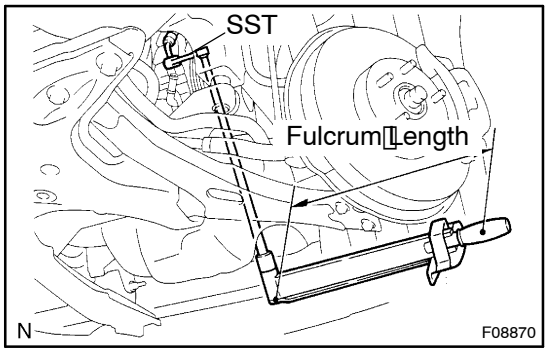
Install the PS vane pump assembly with the 2 pump assembly set bolts and nuts.

Torque: 37 N·m (370 kgf·cm, 27 ft·lbf)

2. CONNECT OIL PRESSURE SWITCH CONNECTOR

NOTICE:

Be careful to prevent oil from being attached to the connector.



3. CONNECT PRESSURE FEED TUBE

(a) Connect the pressure feed tube clamp with the bolt.

Torque: 7.8 N·m (80 kgf·cm, 69 in.·lbf)

(b) Using SST, connect the pressure feed tube.

SST 09631–22020

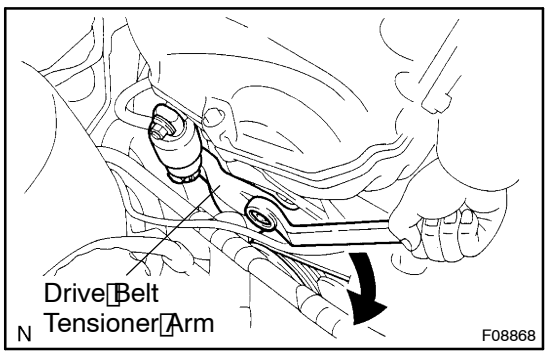
Torque: 37 N·m (375 kgf·cm, 27 ft·lbf)

HINT:

- Use a torque wrench with a fulcrum length of 345 mm (11.81 in).
- This torque value is effective in case that SST is parallel to a torque wrench.

4. CONNECT SUCTION HOSE

Connect the suction hose with the clip.



5. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner arm clockwise, and install the drive belt.

6. INSTALL RH AND CENTER ENGINE UNDER COVERS

7. BLEED POWER STEERING SYSTEM

(See page SR–4)