SS033–03

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
No. 2 cylinder head cover		7.0	71	62 in.·lbf
Radiator reservoir set bolt		4.9	50	43 in.·lbf
ECM cover x ECM box		6.9	70	61 in.·lbf
ECM box set bolt		6.9	70	61 in.·lbf
Battery carrier x Body	Bolt	18	185	13
	Nut	12	120	9
Clutch line set bolt (See page MX–4)	Bolt A	12	120	9
	Bolt B	4.9	50	43 in.·lbf
Clutch release cylinder x Transaxle		12	120	9
Starter x Transaxle		37	378	28
Transaxle x Engine (From transaxle side)		64	650	47
Transaxle x Engine (From engine side) (See page MX–4)	Bolt A	47	480	35
	Bolt B	23	230	17
No. 1 and No. 2 engine hangers set bolt		38	387	28
Engine left mounting bracket x Transaxle		60	610	44
Engine left mounting bracket x Engine left mounting insulator		80	820	59
Oxygen sensor x Front exhaust pipe		44	450	33
Front exhaust pipe		43	440	32
Pressure feed tube x PS vane pump assembly		40 (44)	410 (450)	30 (33)
Intermediate extension x Control valve shaft		35	360	26
Tube clamp		7.8	80	69 in.·lbf
Pressure feed and return tubes x PS gear assembly		40 (44)	410 (450)	30 (33)
Engine rear mounting insulator x Engine rear mounting bracket		87	890	64
Engine rear mounting bracket x Transaxle		64	650	47
Passenger airbag assembly		20	204	15
Airbag sensor assembly x Body		20	205	15
Steering wheel lock nut		34	350	25
Shift lever assembly x Body		12	120	9
Shift cable retainer x Body		4.9	50	43 in.·lbf
Shift and select control cable bracket		4.9	50	43 in.·lbf
Filler and drain plug		39	400	29
Plug		39	400	29
Speed sensor		11	115	8
Back–up light switch		40	410	30
Control cable bracket x Transaxle case		25	250	18
Control shaft assembly		12	120	9
Selecting bellcrank assembly x Transmission case		25	250	18
Lever lock pin set nut		12	120	9
Transmission case cover x Transmission case		18	185	13
Lock ball assembly		29	300	22
Control shaft cover assembly x Transmission case		20	200	14
No. 1, No. 2 and No. 3 gear shift fork x Gear shift fork shaft		16	160	12
No. 1 gear shift head x Gear shift fork shaft		16	160	12
Rear bearing retainer x Transmission case		27	280	20

Reverse idler gear shaft lock bolt		29	300	22
Straight screw plug (Gear shift fork shaft)		25	250	18
Straight screw plug (See page MX–14)	Plug A Plug B	13 39	130 400	9 29
Transmission case x Transaxle case		29	300	22
Reverse shift arm bracket x Transaxle case		17	175	13
Output shaft front bearing lock plate set bolt		11	115	8
Transaxle case receiver x Transaxle case		11	115	8
Oil receiver pipe		17	175	13
Ring gear x Differential case		77	790	57

( ): For use without SST