SS16Z–02

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
TILT STEERING COLUMN				
Adjusting nut		See page SR–17		
No. 2 tilt lever lock bolt		5.4	55	48 in.·lbf
Tilt steering support x Column tube		15	155	11
No. 2 intermediate shaft assembly x Main shaft assembly		35	360	26
Column assembly set bolt and nut		21	210	15
No. 2 intermediate shaft assembly x Intermediate extension		35	360	26
Steering wheel set nut		34	350	25
Steering wheel pad set screw (Torx screw)		8.8	90	78 in.·lbf
POWER STEERING VANE PUMP				
Front housing x Rear housing		22	220	16
Rear bracket set bolt		44	440	32
Oil pressure switch		21	210	15
Pressure port union		69	700	51
Suction port union set bolt		12	120	9
PS vane pump assembly set nut		37	370	27
Pressure feed tube clamp set bolt		7.8	80	69 in.·lbf
Pressure feed tube x PS vane pump assembly		37 (44)	375 (450)	27 (33)
POWER STEERING GEAR				
Engine hanger set bolt		38	388	28
Bearing guide nut		40	410	30
Rack housing cap		74	750	54
Rack end x Steering rack		62 (83)	630 (850)	46 (61)
Tie rod end lock nut		74	750	54
Turn pressure tube x Rack housing		20 (25)	200 (250)	14 (18)
Engine rear mount bracket set bolt		64	655	47
Engine rear mount bracket x Engine rear mount insulator		87	890	64
Intermediate extension x Control valve shaft		35	360	26
PS gear assembly set bolt		58	591	43
Front suspension member with lower suspension arm x Frame	Bolt C	157	1,600	116
	Bolt D	157	1,600	116
	Bolt E	39	400	29
Engine front mount insulator x Front suspension member		52	530	38
Engine rear mount insulator x Front suspension member		52	530	38
Stabilizer bar link set nut		44	449	32
Lower suspension arm x Lower ball joint		142	1,450	105
Engine hood x Hinge		13	130	9
Tube clamp (LHD)		7.8	80	69 in.·lbf
Pressure feed and return tubes x PS gear assembly		37 (44)	375 (450)	27 (33)
Tie rod end x Steering knuckle		49	500	36

( ): For use without SST