BODY

TORQUE SPECIFICATION

SS16Q–02

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER	–	–	–
Front bumper reinforcement x Body	20	200	14
REAR BUMPER	–	–	–
Rear bumper reinforcement x Body	20	200	14
HOOD	–	–	–
Hood hinge x Hood	13	130	9
Hood lock x Body	6.9	70	61 in.·lbf
FRONT DOOR	–	–	–
Door side airbag sensor x Door panel	8.0	82	71 in.·lbf
Outside rear view mirror x Door panel	8.3	85	74 in.·lbf
Upper window stop x Door panel	11	115	8
Door glass x Window regulator	7.8	80	69 in.·lbf
Lower plate x Door panel	4.9	50	43 in.·lbf
Window regulator x Door panel	8.3	85	74 in.·lbf
Door glass female stabilizer x Door panel	4.9	50	43 in.·lbf
Door lock x Door panel Bolt:	4.9	50	43 in.·lbf
Door lock x Door panel Nut:	5.4	55	48 in.·lbf
Door lock x Door panel Screw:	4.9	50	43 in.·lbf
Outside handle x Door panel	5.4	55	48 in.·lbf
Key cylinder x Outside handle	5.4	55	48 in.·lbf
Protector x Outside handle	5.4	55	48 in.·lbf
Door hinge x Body	25	260	19
Door hinge x Door panel	25	260	19
Door lock striker x Body	23	230	17
BACK DOOR	–	–	–
Door lock x Door panel	5.4	55	48 in.·lbf
Door handle x Door panel	5.4	55	48 in.·lbf
Door hinge x Door panel	11	115	8
Door hinge x Body	19	196	14
Door lock striker x Body	11	115	8
BACK DOOR STAY	–	–	–
Back door stay x Body	8.3	85	74 in.·lbf
Back door stay x Door panel	26	270	20
FRONT WIPER AND WASHER	–	–	–
Wiper motor x Wiper link assembly	5.4	55	48 in.·lbf
Wiper motor and link assembly x Body	5.4	55	48 in.·lbf
Wiper arm x Wiper motor and link assembly	32	323	23
REAR WIPER AND WASHER	–	–	–
Rear wiper motor x Door panel	5.4	55	48 in.·lbf
Rear wiper arm x Rear wiper motor	5.4	55	48 in.·lbf

ROOF HEADLINING		–	–	–
Drive gear x Sliding roof assembly		5.4	55	48 in.·lbf
INSTRUMENT PANEL		–	–	–
Steering wheel set nut		34	350	25
Passenger airbag assembly x Reinforcement		20	204	15
FRONT SEAT		–	–	–
Front seat x Body		37	375	27
Seat cushion assembly x Seat adjuster		21	210	15
Seatback assembly x Seat adjuster		43	440	32
Side airbag assembly x Seatback frame		5.5	56	49 in.·lbf
REAR SEAT		–	–	–
Seatback assembly x Side hinge		18	185	13
Seatback assembly x Center hinge		18	185	13
Side hinge x Body		7.8	80	69 in.·lbf
Center hinge x Body		18	185	13
Seatback lock striker x Body		18	185	13
Seatback lock x Seatback frame		21	210	15
SEAT BELT		–	–	–
Front seat outer belt shoulder anchor x Body		43	440	32
Front seat outer belt floor anchor x Body		43	440	32
Front seat outer belt retractor x Body	Upper side:	7.5	76	66 in.·lbf
Front seat outer belt retractor x Body	Lower side:	43	440	32
Sill–bar x Body		43	440	32
Front seat inner belt x Front seat		43	440	32
Rear seat outer belt retractor x Belt outer anchor bracket		43	440	32
Rear seat outer belt floor anchor x Body		43	440	32
Rear seat inner belt x Body		43	440	32
Belt outer anchor bracket x Body		43	440	32
FUEL TANK AND LINE		–	–	–
Fuel tank band x Body		39	400	29
Front exhaust pipe x Exhaust manifold		43	440	32
Front exhaust pipe x Tail pipe		43	440	32