SS0MC–02

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Suction hose x Compressor	10	100	7
Discharge hose x Compressor	10	100	7
Discharge hose x Condenser	5.4	55	48 in.·lbf
Compressor x Engine	25	250	18
Liquid tube x Condenser	5.4	55	48 in.·lbf
Evaporator x Expansion valve	5.4	55	48 in.·lbf
Pressure switch x Liquid tube	10	100	7
Pressure plate x Compressor	13.2	135	9
Liquid lines	10	100	7
Discharge lines	10	100	7
Suction lines	10	100	7